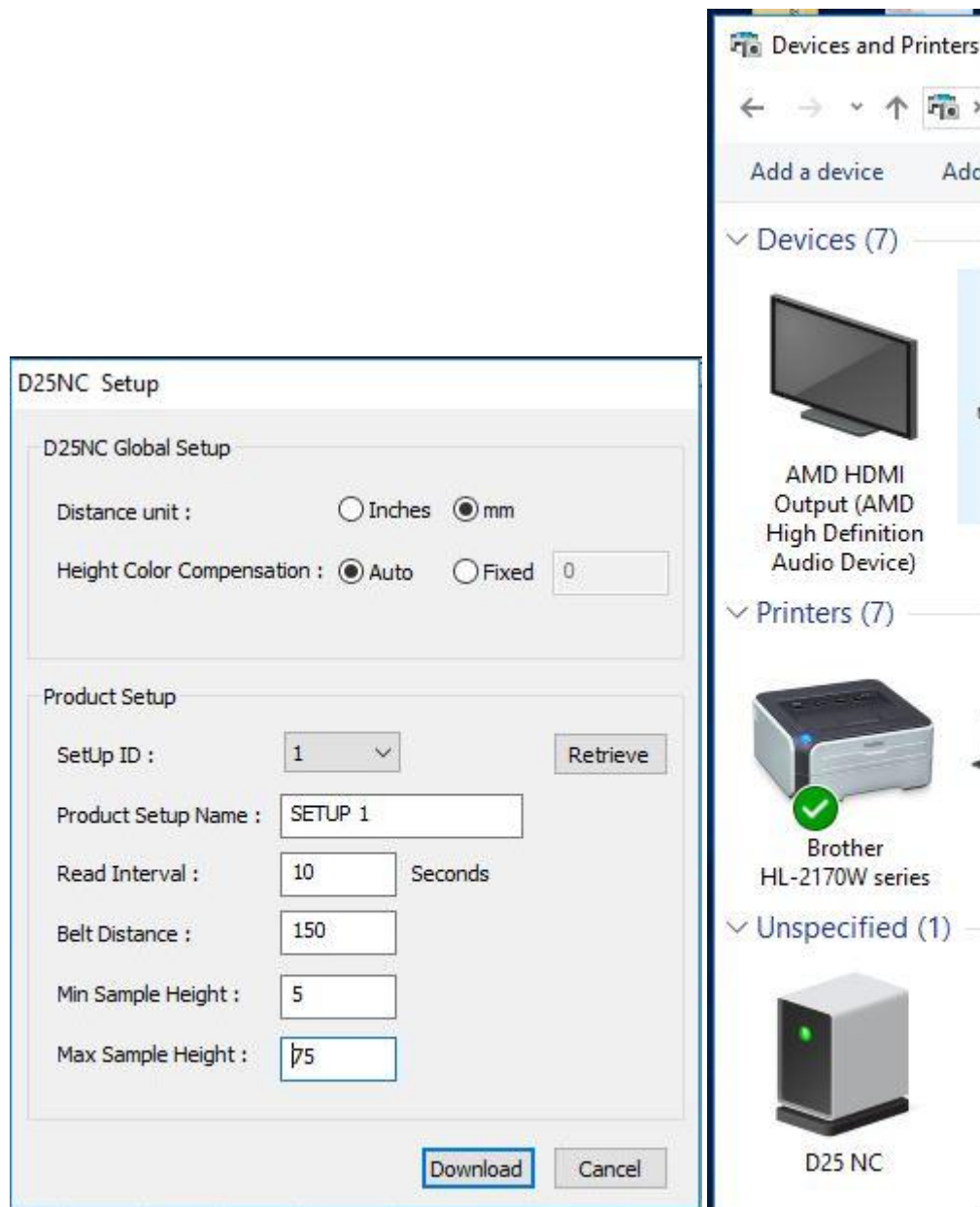


Here are 5 common items to check when experiencing issues connecting a D25NC to EasyMatch QC. Please see the attachments for more details.

- 1) Are you using the latest version of EasyMatch QC V 4.83 or above?
- 2) Did you select Sensor/D25 Product Setup and fill in the required fields?
- 3) Is there a switch on the back of the base that has a computer and printer icon (picture) ? Make sure it is switched to computer.
- 4) Is the system showing up in the computer control panel when you connect USB?
- 5) Is USB starting and stopping (beeping sound or disappearing in Control Panel)? Turn off USB Power savings in Root Hub of Device Manager USB Controllers Properties



The image shows two overlapping windows. On the left is the 'D25NC Setup' dialog box, and on the right is the Windows 'Devices and Printers' control panel.

D25NC Setup Dialog:

- D25NC Global Setup:**
 - Distance unit: Inches mm
 - Height Color Compensation: Auto Fixed
- Product Setup:**
 - SetUp ID:
 - Product Setup Name:
 - Read Interval: Seconds
 - Belt Distance:
 - Min Sample Height:
 - Max Sample Height:
- Buttons:

Windows Device Manager:

- Section: **Devices (7)**
- Item: AMD HDMI Output (AMD High Definition Audio Device)
- Section: **Printers (7)**
- Item: Brother HL-2170W series (marked with a green checkmark)
- Section: **Unspecified (1)**
- Item: D25 NC

