What is the range of product heights that the D25 NC can measure?

The D25 NC has an optimal effective working range of +/- 12 mm and and maximum working range of +/- 25 mm at a center height of 90 mm from the top of the product. Setting the sensor window to be 90 mm from the top of the product is all that is required. This can be determined using the built in Distance Sensor in Diagnostic menu and reading the distance off the front screen.